

PC 16/ 4-STF-10,16 - PCB connector



1967472

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PCB connector, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, type of contact: Socket, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: PC 16/..-STF, pitch: 10.16 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 16, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors
- Integrated double steel spring provides additional safety in the event of temperature and power fluctuations
- Screwable flange for superior mechanical stability
- Integrated protective guide prevents incorrect insertion of the conductor underneath the tension sleeve

Commercial Data

Item number	1967472
Packing unit	25 pc
Minimum order quantity	25 pc
Sales Key	AAE
Product Key	AAEAAB
Catalog Page	Page 555 (C-1-2013)
GTIN	4017918939335
Weight per Piece (including packing)	40.55 g
Weight per Piece (excluding packing)	39.304 g
Customs tariff number	85366990
Country of origin	PL

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Technical Data

Product properties

Type	Standard
Product line	COMBICON Connectors XL
Product type	PCB plug
Product family	PC 16/...STF
Number of positions	4
Pitch	10.16 mm
Number of connections	4
Number of rows	1
Mounting flange	Screw flange
Number of potentials	4

Electrical properties

Nominal current I_N	76 A
Nominal voltage U_N	1000 V
Degree of pollution	3
Contact resistance	0.3 m Ω
Rated voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
Rated voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
Rated voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV

Connection data

Connection technology

Type	Standard
Connector system	COMBICON PC 16
Nominal cross section	16 mm ²
Type of contact	Socket

Interlock

Locking type	Screw locking
Mounting flange	Screw flange

Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0 °
Conductor cross section rigid	0.75 mm ² ... 16 mm ²
Conductor cross section flexible	0.75 mm ² ... 16 mm ²
Conductor cross section AWG	18 ... 6
Conductor cross section flexible, with ferrule without plastic	0.5 mm ² ... 16 mm ² (Only in connection with CRIMPFOX 16 S)

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sleeve	
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.5 mm ² ... 10 mm ² (Only in connection with CRIMPFOX 16 S)
2 conductors with same cross section, solid	0.75 mm ² ... 6 mm ²
2 conductors with same cross section, flexible	0.75 mm ² ... 6 mm ²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.5 mm ² ... 4 mm ²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm ² ... 6 mm ²
Cylindrical gauge a x b / diameter	- / 5.4 mm
Stripping length	12 mm
Tightening torque	1.7 Nm ... 1.8 Nm

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Selective coating
Metal surface terminal point (top layer)	Tin (4 - 8 µm Sn)
Metal surface terminal point (middle layer)	Nickel flash (Ni flash)
Metal surface contact area (top layer)	Silver (2 - 4 µm Ag)
Metal surface contact area (middle layer)	Nickel flash (Ni flash)

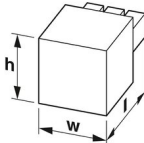
Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Material data – actuating element

Color ()	()
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Dimensions

Dimensional drawing	
Pitch	10.16 mm

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Width [w]	58.4 mm
Height [h]	27.8 mm
Length [l]	41.5 mm

Mounting

Drive form screw head	Slotted (L)
Drive form screw head	Slotted (L)

Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.75 mm ² / solid / > 30 N
	0.75 mm ² / flexible / > 30 N
	16 mm ² / solid / > 100 N
	16 mm ² / flexible / > 100 N

Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	12 N
Withdraw strength per pos. approx.	8 N

Torque test

Specification	IEC 60999-1:1999-11
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Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
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Result	Test passed
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Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Sweep speed	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	9.8 kV
Contact resistance R_1	0.3 m Ω
Contact resistance R_2	0.3 m Ω
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 M Ω

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	4.26 kV

Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	9

Insulation resistance

Specification	IEC 60512-3-1:2002-02
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Insulation resistance, neighboring positions	> 5 MΩ
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Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
minimum clearance value - non-homogenous field (III/3)	8 mm
minimum creepage distance (III/3)	12.5 mm
Rated insulation voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
minimum clearance value - non-homogenous field (III/2)	8 mm
minimum creepage distance (III/2)	8 mm
Rated insulation voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV
minimum clearance value - non-homogenous field (II/2)	5.5 mm
minimum creepage distance (II/2)	5.5 mm

Packaging specifications

Type of packaging	packed in cardboard
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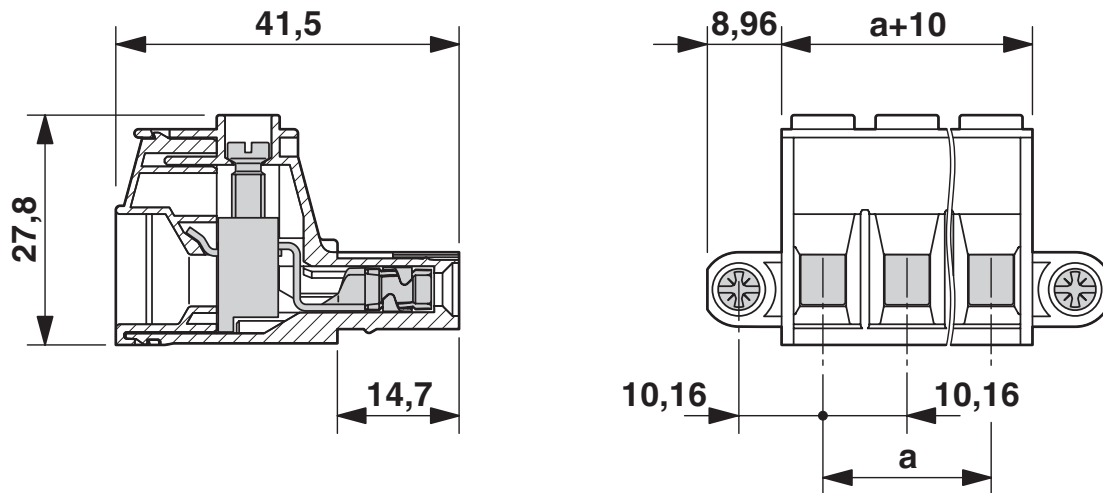
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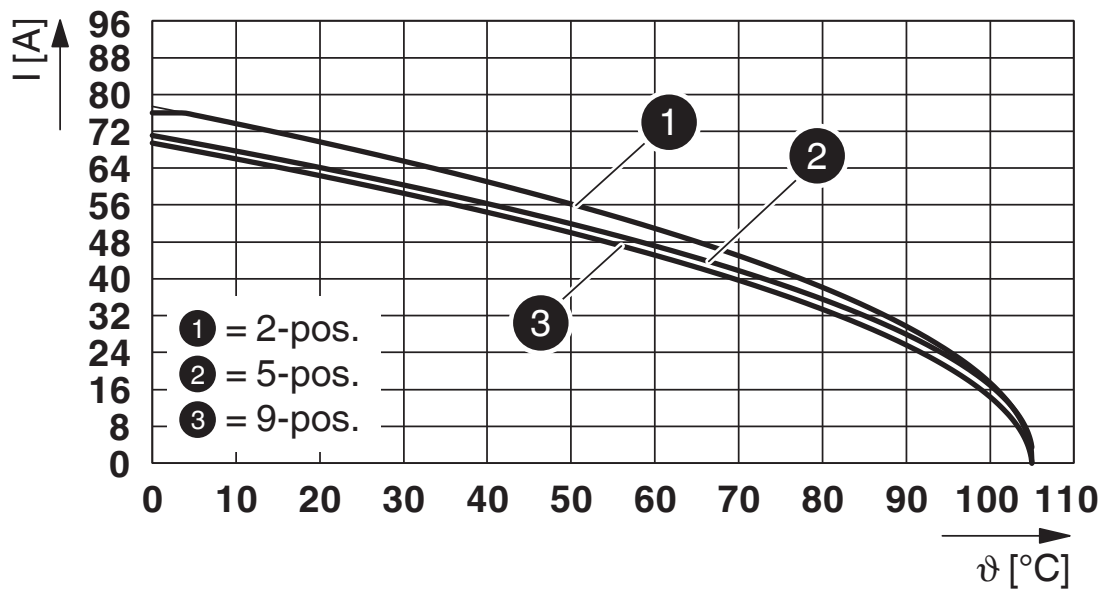
Drawings

Dimensional drawing



The figure shows the 3-pos. version

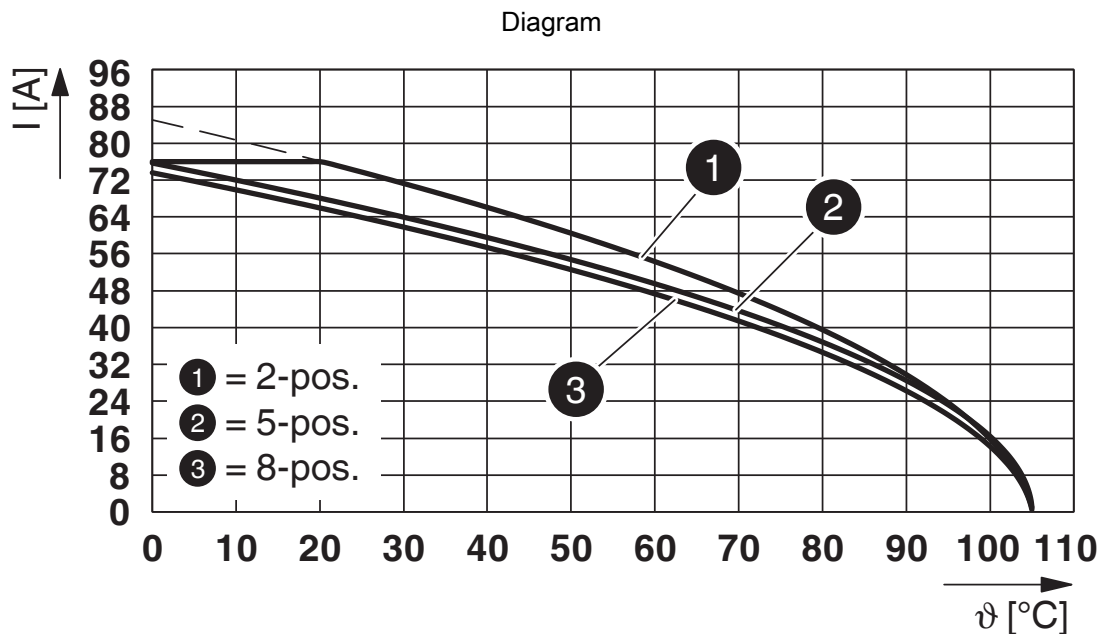
Diagram



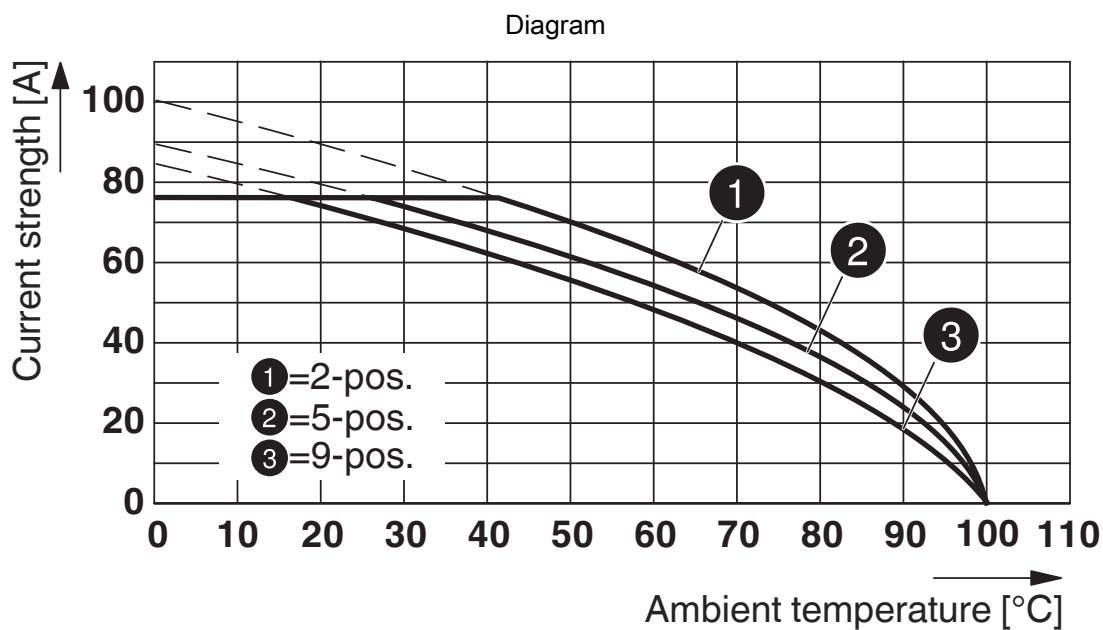
Type: PC 16/...-STF-10,16 with PC 6-16/...-G1F-10,16

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Type: PC 16/...-STF-10,16 with PCV 6-16/...-G1F-10,16

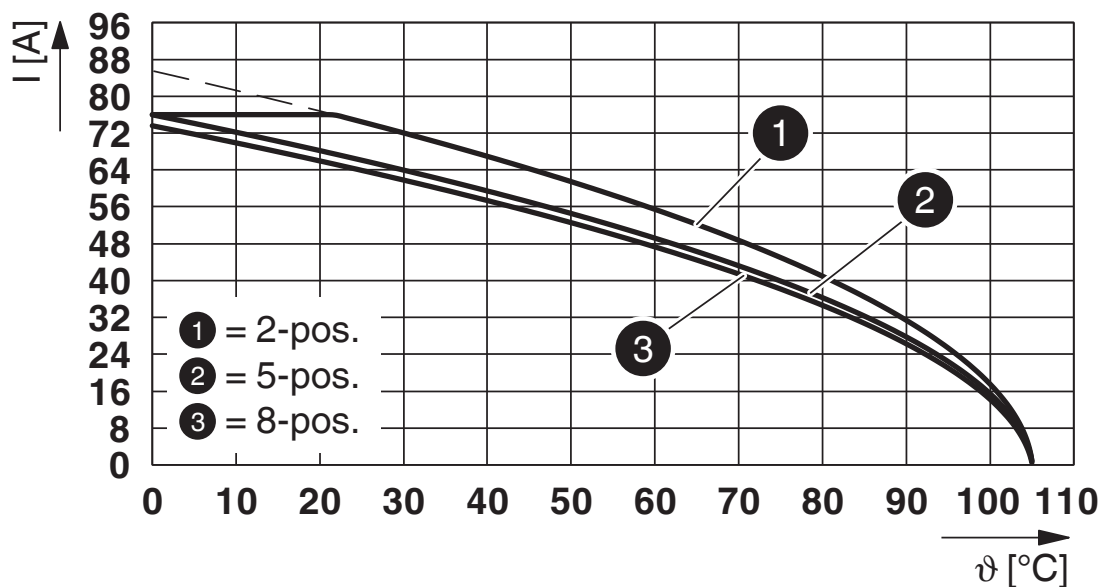


Type: PC 16/...-STF-10,16 with IPC 16/...-STGF-10,16

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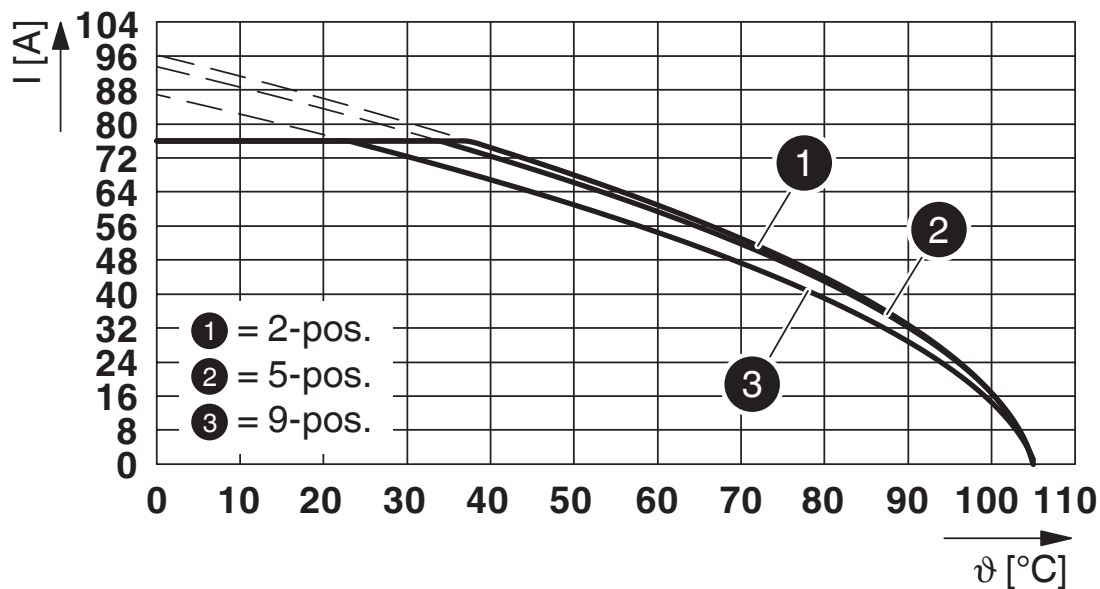
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Diagram



Type: PC 16/...-STF-10,16 with PC 6-16/...-GF-10,16

Diagram

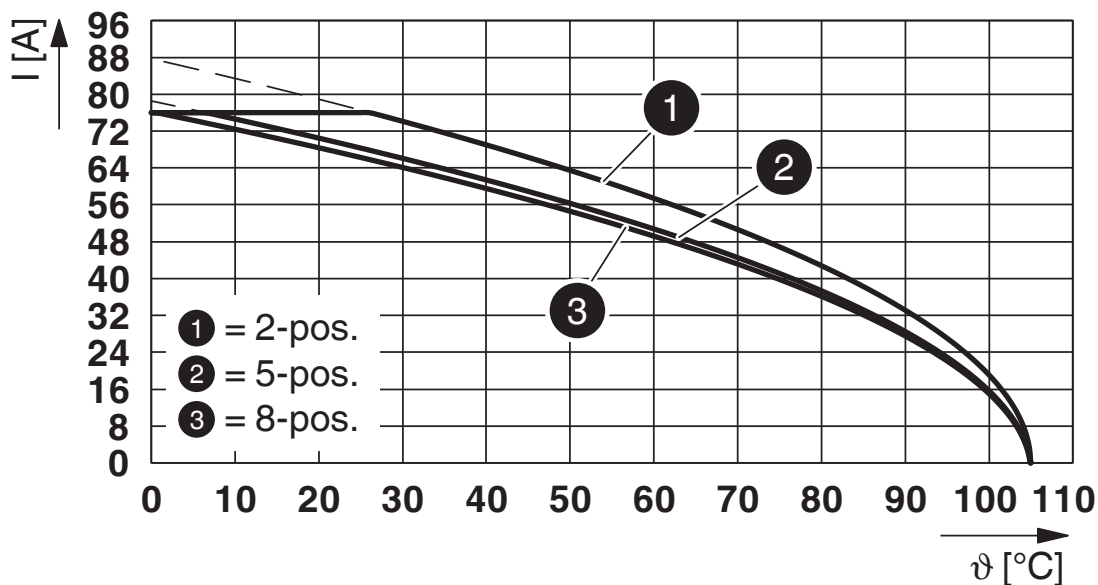


Type: PC 16/...-STF-10,16 with ISPC 16/...-STGF-10,16

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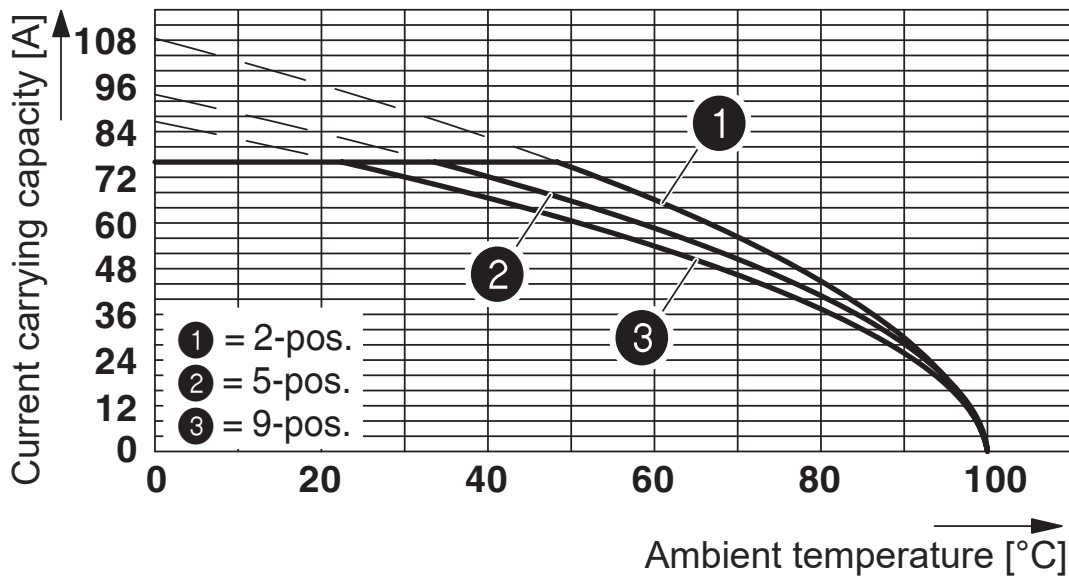
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Diagram



Type: PC 16/...-STF-10,16 with PCV 6-16/...-GF-10,16

Diagram



Type: PC 16/...-STF-10,16 with DFK-PC 16/...-STF-10,16

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Approvals



EAC

Approval ID: B.01687



cULus Recognized

Approval ID: E60425-20040202

	Nominal Voltage U_N	Nominal Current I_N	Cross Section AWG	Cross Section mm^2
	600 V	55 A	20 - 6	-
	600 V	55 A	20 - 6	-



IECEE CB Scheme

Approval ID: DE1-66677

	Nominal Voltage U_N	Nominal Current I_N	Cross Section AWG	Cross Section mm^2
	-	76 A	-	0.75 - 16



VDE Zeichengenehmigung

Approval ID: 40055586

	Nominal Voltage U_N	Nominal Current I_N	Cross Section AWG	Cross Section mm^2
	-	76 A	-	0.75 - 16

PC 16/ 4-STF-10,16 - PCB connector



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Classifications

ECLASS

ECLASS-11.0	27460202
ECLASS-12.0	27460202
ECLASS-13.0	27460202

ETIM

ETIM 8.0	EC002638
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UNSPSC

UNSPSC 21.0	39121400
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Environmental Product Compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

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Accessories

CP-PC RD - Coding profile

1701967

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Coding profile, for plugging into the coding ribs of the plug at a later date, insulating material, color: Red



SZS 1,0X4,0 VDE - Screwdriver

1205066

<https://www.phoenixcontact.com/in/products/1205066>

Screwdriver, slot-headed, VDE insulated, size: 1.0 x 4.0 x 100 mm, 2-component grip, with non-slip grip



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CRIMPFOX 6 - Crimping pliers

1212034

<https://www.phoenixcontact.com/in/products/1212034>



Crimping pliers, for ferrules without insulating collar according to DIN 46228 Part 1 and ferrules with insulating collar according to DIN 46228 Part 4, 0.25 mm² ... 6.0 mm², lateral entry, trapezoidal crimp

PCV 6-16/ 4-G1F-10,16 - PCB header

1998881

<https://www.phoenixcontact.com/in/products/1998881>



PCB headers, nominal cross section: 16 mm², color: green, nominal current: 76 A (41 A in combination with PC 6 plug), rated voltage (III/2): 1000 V, contact surface: Silver, type of contact: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: PCV 6-16/...-G1F, pitch: 10.16 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 4 mm, number of solder pins per potential: 3, plug-in system: COMBICON PC 16, Pin connector pattern alignment: Standard, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard

PC 16/ 4-STF-10,16 - PCB connector

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PC 6-16/ 4-G1F-10,16 - PCB header

1999026

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PCB headers, nominal cross section: 16 mm², color: green, nominal current: 76 A (41 A in combination with PC 6 plug), rated voltage (III/2): 1000 V, contact surface: Silver, type of contact: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: PC 6-16/..-G1F, pitch: 10.16 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 4 mm, number of solder pins per potential: 3, plug-in system: COMBICON PC 16, Pin connector pattern alignment: Standard, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard

PC 6-16/ 4-G1FU-10,16 - PCB header

1996333

<https://www.phoenixcontact.com/in/products/1996333>



PCB headers, nominal cross section: 16 mm², color: green, nominal current: 76 A (41 A in combination with PC 6 plug), rated voltage (III/2): 1000 V, contact surface: Silver, type of contact: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: PC 6-16/..-G1FU, pitch: 10.16 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 4 mm, number of solder pins per potential: 3, plug-in system: COMBICON PC 16, Pin connector pattern alignment: reversed, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard

PC 16/ 4-STF-10,16 - PCB connector

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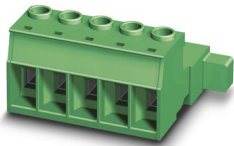
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IPC 16/ 4-STGF-10,16 - PCB connector

1975833

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PCB connector, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, type of contact: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: IPC 16/..-STGF, pitch: 10.16 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 16, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard

ISPC 16/ 4-STGF-10,16 - PCB connector

1748723

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PCB connector, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, type of contact: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: ISPC 16/..-STGF, pitch: 10.16 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 16, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard

PC 16/ 4-STF-10,16 - PCB connector

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DFK-PC 16/ 4-STF-10,16 - Feed-through plug

1703470

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Feed-through connector, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, type of contact: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: DFK-PC 16/...-STF, pitch: 10.16 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, plug-in system: COMBICON PC 16, Pin connector pattern alignment: Standard, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

DFK-PC 16/ 4-STF-SH-10,16 - Feed-through plug

1703632

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Feed-through connector, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, type of contact: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: DFK-PC 16/...-STF-SH, pitch: 10.16 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, solder pin [P]: 4.1 mm, plug-in system: COMBICON PC 16, Pin connector pattern alignment: Standard, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

PC 16/ 4-STF-10,16 - PCB connector



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DFK-PC 6-16/ 4-GF-10,16 - Feed-through header

1701553

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Feed-through header, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, type of contact: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: DFK-PC 6-16/...-GF, pitch: 10.16 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 4.1 mm, number of solder pins per potential: 3, plug-in system: COMBICON PC 16, Pin connector pattern alignment: Standard, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard

DFK-PC 6-16/ 4-GF-SH-10,16 - Feed-through header

1701951

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Feed-through header, nominal cross section: 16 mm², color: green, nominal current: 76 A, rated voltage (III/2): 1000 V, contact surface: Silver, type of contact: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: DFK-PC 6-16/...-GF-SH, pitch: 10.16 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 4.1 mm, number of solder pins per potential: 3, plug-in system: COMBICON PC 16, Pin connector pattern alignment: Standard, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard

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